

BINKS SMART PUMPS

ADVANCED DIGITAL CONTROL CIRCULATION PUMPS



The Original and still the BEST



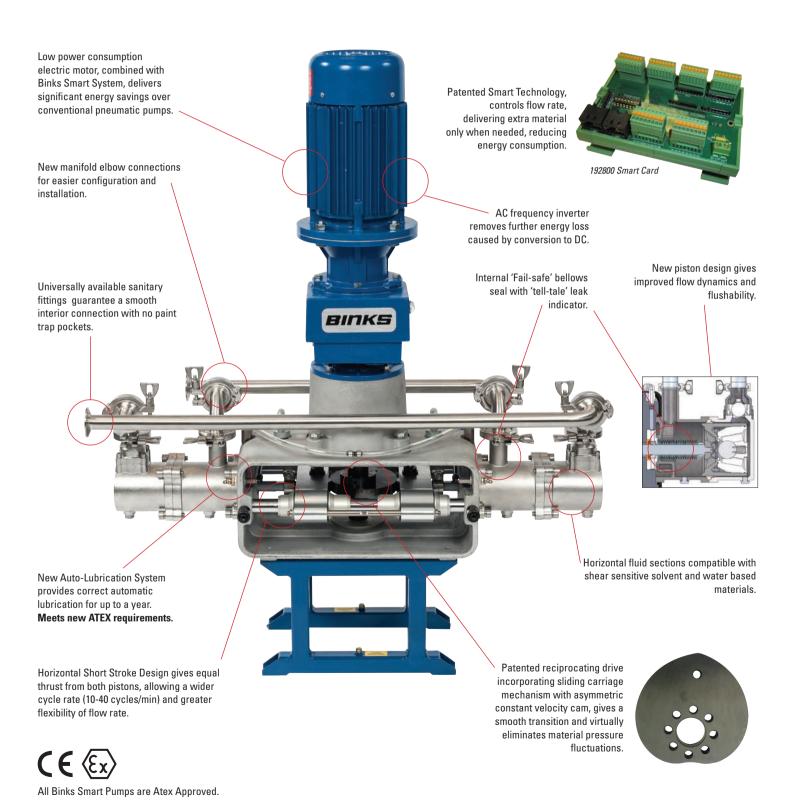
PROVEN TECHNOLOGY

The original and still the BEST



Binks Smart Pumps are respected for their energy saving capabilities and proven reliability. This is why they are found at the heart of the world's largest Automotive OEM and Tier 1 paint-shops.

Binks Smart Pumps combine an AC electric motor with our patented horizontal reciprocating drive fluid sections. The result is a circulating pump which uses a fraction of the energy of pneumatic pumps, yet still treats modern sheer sensitive paints with kid gloves.



VALIDATED RELIABILITY



Validated at the worlds major automotive production facilities



New Models

- Smart E2-15 AFP
 The new Smart Pump specially configured for Piggable system
- applications.
 Smart E2-15 Variator
 With the convenience of manual speed adjustment through a

New Features

mechanical variator

We are constantly making improvements to our **Binks Smart Pumps** and our latest models have many new features aimed at improving performance, reducing maintenance time and meeting the very latest

ATEX requirements.

- New Main Castings give easier access to reciprocating carriage and cam for easier, less time consuming maintenance strip downs.
- New Piston Design improves flow dynamics and eliminates paint traps. Giving easier flushing, cleaning and less regular maintenance.
- New Auto Lubrication System attachment to ensure correct lubrication and to meet new ATEX requirements. Will provide carriage lubrication for up to a year.
- New Manifold Elbow Connections can be reversed to suit configuration and installation orientation.

Binks Smart Pump Features

- Significant Energy Savings Electric drive linked with Smart Control gives significant energy and cost savings over pneumatic pumps.
- Patented Reciprocating Drive minimises pressure fluctuations, no surge chamber required.
- Equal flow rate and pressure from both strokes, gives constant supply pressure.
- Flow Rate Control by AC frequency inverter. Infinitely controllable within the 10 to 40 cycles per minute range.
- Long Life piston seals are lubricated by paint on both sides increasing seal life and ensuring no external leaks at end of seal life.
- Tungsten carbide ball seats and ceramic coated pistons ensure long working life, even when pumping aggressive and abrasive materials.
- Enclosed PTFE shaft bellows seals eliminate the need for shaft packing lubrication. Vital when pumping Light (UV) and Moisture (Catalyst) sensitive materials.
- Choice of Operational Mode Simple flow mode or automatic 'Pressure Control' mode to achieve maximum 'Smart' energy savings.
- Fluid Connections Sanitary inlet and outlet connections guarantee no paint-trap pockets at valve and manifold junctions.



SMART ENERGY SAVINGS

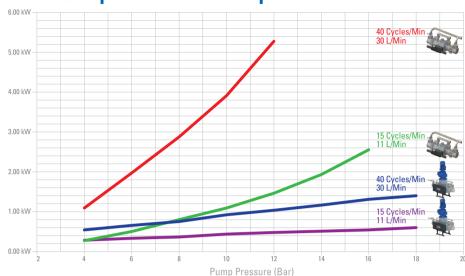
Substantial energy savings compared to pneumatic pumps



Binks Smart Pumps achieve optimum operating performance at considerably lower running cost than conventional compressed air pumps.

Comparison tests held against similar Pneumatic actuated fluid sections have demonstrated substantial energy savings.

Direct Comparison E2-30 v. Maple 30



Typical Cost Savings from Binks Electric Smart Pumps

- · Reduces expensive compressed air system usage
- Lower Power Consumption Reduction in Running Costs
- Reduction of Pump Speed and Pressure during Non-Production hours meaning longer production life
- No AC to DC conversion power loss.

The Binks Smart Card, saves energy through controlling pump speed and material flow rate.

The Binks Smart System

Digital Control Drives Greater Energy Efficiency

Binks Smart Pumps are considerably more efficient than competitor electric pumps due to their patented design. But when used with our ground breaking Binks Smart System, even higher savings in running costs can be realised.*

Binks Smart System ensures that material is delivered to the point of application, only when needed, dramatically reducing energy and paint consumption. Binks Smart System monitors when the spray booth is in closed-loop operation and increases the pressure and flow of material to match the demand. On returning to open-loop the Binks Smart System automatically decreases the pump speed to maintain minimum pressure and flow requirements.

The Smart Card controller interfaces seamlessly with all major PLC control software. Utilising Modbus outputs it can link with Siemens, Alan Bradley and Mitsubishi PLC's.

Additional Cost Savings from Binks Smart Control

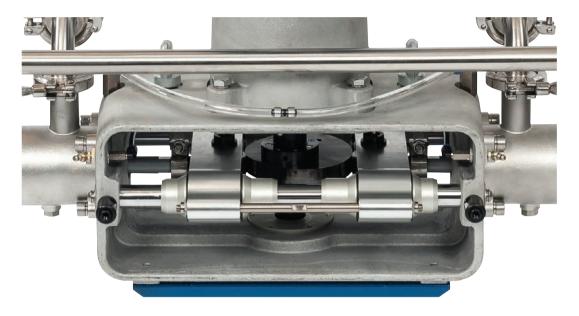
- Supplies paint at required pressure and flow-rate only when needed
- Further savings on pump running costs
- Longer life and lower wear on consumable parts
- Potential paint saving due to reduction of shear
- Smart System can control individual and/or multiple pumps
- Smart controls allows monitoring of pump performance life and provides information for maintenance schedules.

^{*} Only licensed Binks system integrators and distributors can supply and install the patented Binks Smart System.

THE SMOOTHEST MOVER IN THE (MIX) ROOM

Patented design virtually eliminates fluid pressure pulses







Asymmetric constant velocity cam.

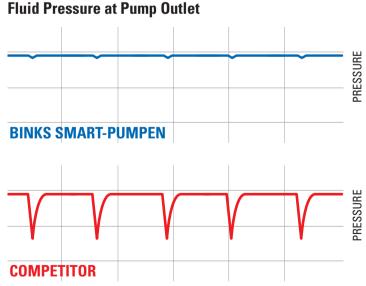
Binks Smart Pumps are famed for their smooth, low pulse, material delivery. The patented Binks design virtually eliminates pressure fluctuations, ensuring pulse-free material application.

The reciprocating drive has at its heart an asymmetric constant velocity cam. The cam's critically engineered profile causes both pistons to act together for a brief period at

change-over, thus achieving a smooth continual flow with negligible pressure fluctuations.

The horizontal configuration of the fluid section gives equal thrust on each stroke, which achieves a constant, controllable flow. All of these elements combine to provide a smooth flow of material, eliminating the need for a surge chamber.







OUR FAMOUS SMART PUMP RANGE

Recognised and Respected Globally









Description Part Number	E2 - 15 Smart Pump 104017	E2 - 15 Variator Smart Pump 104126	E2-15 AFP 'Easi Flush' Smart Pump 104125
Pump Nominal Stroke	50 mm (1.97 ins)	50 mm (1.97 ins)	50 mm (1.97 ins)
Maximum Fluid Pressure	20 bar (290 psi)	20 bar (290 psi)	20 bar (290 psi)
Nominal Flow Volume / Cycle	0.375 litres (0.10 US gall)	0.375 litres (0.10 US gall)	0.375 Litres (0.10 US gall)
Fluid Output @ 20 Hz (10 cycles/min)	3.75 litres / min (1.0 US gall / min)	3.75 litres / min (1.0 US gall / min)	3.75 litres / min (1.0 US gall / min)
Fluid Output @ 80 Hz (40 cycles/min)	15.0 litres / min (4.0 US gall / min)	15.0 litres / min (4.0 US gall / min)	15.0 litres / min (4.0 US gall / min)
Max Inlet Pressure	2 Bar (29 psi)	2 Bar (29 psi)	7 Bar (100 psi)
Fluid Inlet / Outlet Connections	1" Sanitary	1" Sanitary	1" Sanitary
Gearbox Oil Quantity (EP ISO VG 220 Mineral Oil)	1.7 litres (0.45 US gall)	1.7 litres (0.45 US gall)	1.7 litres (0.45 US gall)
	0.75 kW 4Pole 1400 rpm	0.75 kW 4Pole 1400 rpm	0.75 kW 4Pole 1400 rpm
AC Induction Electric Motor	400V 3PH 0.75 kW @ 50Hz EEx d 11B T4	400V 3PH 0.75 kW @ 50Hz EEx d 11B T4	400V 3PH 0.75 kW @ 50Hz EEx d 11B T4
	Rated 20 to 80 Hz (with thermisters)	Rated 20 to 80 Hz (with thermisters)	Rated 20 to 80 Hz (with thermisters)
Total Weight of Pump (inc electric motor)	78 Kg (172 lb)	92Kg (202 lbs)	80Kg (176 lb)

192800- Smart Card

PRV22-U-10 - Pressure relief valve - 1 " Sanitary (E2-15)

PRV22-U-15 - Pressure relief valve - 1 1/2" Sanitary (E2-30, E2-40, E2-60)

192547- Pressure Transducer (0-25 bar)

502144 - Pressure switch range 2 - 40 bar

192720 - Sensor Manifold

502501 - BPR Control Box

192206 - 1" Sanitary Gasket (E2-15),

192008 - 1 1/2" Sanitary Gasket (E2-30, E2-40, E2-60)

192009 - 1" Sanitary Clamp



All Binks Smart Pumps are Atex Approved.

Accessories









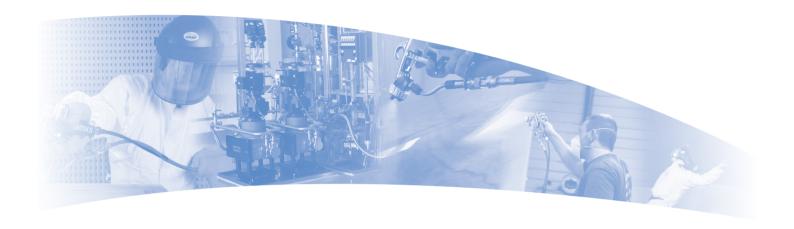


E2 - 30 Smart Pump	E2 - 40 Smart Pump	E2 - 60 Smart Pump	E4 - 60
107071	107093	104085	107070
50 mm (1.97 ins)	50 mm (1.97 ins)	60mm (2.362 ins)	50mm (1.97 ins)
20.7 bar (300 psi)	16 bar (232 psi)	16 bar (232 psi)	20 bar (290 psi)
0.75 litres (0.20 US gall)	1.00 Litre (0.26 US gall)	1.50 Litres (0.4 US gall)	1.50 Litres (0.4 US gall)
7.5 litres / min (2.0 US gall / min)	10 litres / min (2.64 US gall / min)	15.0 litres / min (4.0 US gall / min)	15.0 litres / min (4.0 US gall / min)
30.0 litres / min (8.0 US gall / min)	40.0 litres / min (10.6 US gall / min)	60.0 litres / min (16.0 US gall / min)	60.0 litres / min (16.0 US gall / min)
2 Bar (29 psi)	2 Bar (29 psi)	2 Bar (29 psi)	2 Bar (29 psi)
1 1/2" Sanitary	1 1/2" Sanitary	1 1/2" Sanitary	2" Sanitary
3.70 litres (0.90 US gall)	3.70 litres (0.90 US gall)	7.0 litres (1.85 US gall)	7.0 litres (1.85 US gall)
1.5kW 4 Pole 1400 rpm 90L	1.5kW 4 Pole 1400 rpm 90L	3.0 kW 4 Pole 1400 rpm 100L Frame	3.0 kW 4 Pole 1400 rpm 100L Frame
400V 3PH 1.5 kW @ 50Hz EEx d 11B T4	400V 3PH 1.5 kW @ 50Hz EEx d 11B T4	400V 3PH 3 kW @ 50HZ EEx d 11B T3	400V 3PH 3 kW @ 50HZ EEx d 11B T3
Rated 20 to 80 Hz (with thermisters)	Rated 20 to 80 Hz (with thermisters)	Rated 20 to 80 Hz (with thermisters)	Rated 20 to 80 Hz (with thermisters)
250Kg (550 lbs)	250Kg (550 lbs)	295 Kg (651 lbs)	335 Kg (737 lbs)

FINISHING SOLUTIONS FOR THE GLOBAL MARKET

Carlisle Fluid Technologies is a global organisation focused on our customers within the finishing and coatings application sector. We develop, manufacture and market, high quality systems and equipment which handle and apply industrial paints, coatings and materials to surfaces.

The Carlisle Fluid Technologies group includes five world famous brands; DeVilbiss, Ransburg, MS, BGK and Binks.





Binks warrants to the original end-use purchaser that Binks Electric Pump products shall not fail under normal use and service due to a defect in material or workmanship within five (5) years from the date of shipment from Binks. Does not include normal wear and tear.

Sales and Service through our Global Network of Distributors

Carlisle Fluid Technologies Locations

Americas: USA • Mexico • Brazil

Europe/Asia/Africa: United Kingdom • France • Germany • Switzerland • India

Pacific Rim: China • Japan • Australia



